SECTION 1-P	RODU	CT AN	D COMPANY	DENTIFICAT	ICAL	
PRODUCT NAME: CITRA - SOLV ®	11000		COMPANY	DENTIFICATI	UN	
PART NUMBER:					1111	ti.
GENERAL USE: Cleaning agent					CU	4 Th
					65	CH-HE'
PRODUCT DESCRIPTION: Water white to ligh MANUFACTURER'S NAME	nt yellow li	iquid, citrus			-,,	1.,
Citra-Solv, LLC			DATE PREPARED			Page 1 at 4
ADDRESS (NUMBER, STREET, P.O. BOX)			SUPERSEDES July 10, 2001 Page 1 of TELEPHONE NUMBER FOR INFORMATION			Page 1014
P O Box 2597		-	(800) 343-6588			
(CITY, STATE AND ZIP CODE)		JNTRY	EMERGENCY TELEPHONE NUMBER			
Danbury, CT 06813-2597 DISTRIBUTOR'S NAME	l	JSA	CHEM . TEL (80	00) 255-3924 Outs	ide USA (81	3) 248-0585
Same						
ADDRESS (NUMBER, STREET, P.O. BOX)			TELEPHONE NUM	BER FOR INFORM	ATION	
(CITY, STATE AND ZIP CODE)	001	IN TON			Sector 2017 August	
(CITT, STATE AND ZIP CODE)	COL	UNTRY	EMERGENCY TEL	EPHONE NUMBER		
SECT	ION 2	- HAZA	RDOUS INGRE	DIENTS	a	
HAZARDOUS COMPONENTS	T	%		T	Hazard	RISK PHRASES
		(by weight)	CAS #	EINECS #	Symbol	Full Text Section 1
d-Limonene, Food grade (a)		90	94266-47-4	304-454-3	Xi, N	R-10, 38, 43, 50
(b) This product is not considered a hazardous chem	nical under	the criteria	of the OSHA Herard Cor	Micated		
(b) This product is not considered a hazardous chem	nical under	the criteria	of the OSHA Herard Cor	Micated		
 (a) Product listed by this CAS number is not listed or DSL or NDSL. Only ingredients classified as "hazard (b) This product is not considered a hazardous chen However, certain regulatory, government, or state ag 	nical under jencies may	the criteria of y require the	of 2 offices offerwise in of the OSHA Hazard Cor listing of this product or	mmunication Standard		
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW	nical under Jencies may	the criteria of y require the	RDS IDENTIFI	mmunication Standard the product is listed o	(29 CFR 1910 nly for informat	1200), or WHMIS on
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag	TION 3	- HAZA	RDS IDENTIFI and TDG for Air / Ocea Combustible by OSH	Incared mmunication Standard the product is listed o ICATION In transport. Classif A. Can cause serio	(29 CFR 1910) Inly for information	s Combustible for
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW Water white to pale yellow liquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin irritation u environment. Hazard Symbols for this product	TION 3	- HAZA	RDS IDENTIFI and TDG for Air / Ocea Combustible by OSH	Incared mmunication Standard the product is listed o ICATION In transport. Classif A. Can cause serio	(29 CFR 1910) Inly for information	s Combustible for
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW Water white to pale yellow liquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin irritation u environment. Hazard Symbols for this product POTENTIAL HEALTH EFFECTS	TION 3 as defined allons. Clupon conte - Xi, N R	by DOT an assified as act. Toxic I lsk Phrase	ARDS IDENTIFI and TDG for Air / Ocea Combustible by OSH to aquatic organisms, s - R10, 38, 43, 50/53	Intransport. Classif May cause long-ter	(29 CFR 1910 nly for informati ned by DOT at us or fatal cor m adverse eff	s Combustible for mplications if fects in the aquatic
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW Water white to pale yellow liquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin irritation u environment. Hazard Symbols for this product POTENTIAL HEALTH EFFECTS	TION 3 as defined allons. Clupon conte - Xi, N R	by DOT an assified as act. Toxic I lsk Phrase	ARDS IDENTIFI and TDG for Air / Ocea Combustible by OSH to aquatic organisms, s - R10, 38, 43, 50/53	Intransport. Classif May cause long-ter	(29 CFR 1910 nly for informati ned by DOT at us or fatal cor m adverse eff	s Combustible for mplications if fects in the aquatic
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW Water white to pale yellow liquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin irritation u environment. Hazard Symbols for this product POTENTIAL HEALTH EFFECTS INHALATION: High concentrations are irritatin	TION 3 as defined allons. Clupon conta - XI, N R	by DOT an assified as act. Toxic I Isk Phrase	INDE VIDENTIFI of the OSHA Hazard Corr listing of this product or INDE IDENTIFI and TDG for Air / Ocea Combustible by OSH to aquatic organisms, s - R10, 38, 43, 50/53 INDENTIFI	Intransport. Classif A. Can cause serio may cause long-ter	ied by DOT at nus or fatal cor m adverse eff	s Combustible for mplications if fects in the aquatic
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW Water white to pale yellow liquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin irritation u environment. Hazard Symbols for this product POTENTIAL HEALTH EFFECTS INHALATION: High concentrations are irritatin	TION 3 as defined allons. Clupon conta - XI, N R	by DOT an assified as act. Toxic I Isk Phrase	INDE VIDENTIFI of the OSHA Hazard Corr listing of this product or INDE IDENTIFI and TDG for Air / Ocea Combustible by OSH to aquatic organisms, s - R10, 38, 43, 50/53 INDENTIFI	Intransport. Classif A. Can cause serio may cause long-ter	ied by DOT at nus or fatal cor m adverse eff	s Combustible for mplications if fects in the aquatic
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag EMERGENCY OVERVIEW Water white to pale yellow llquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin imitation u environment. Hazard Symbols for this product POTENTIAL HEALTH EFFECTS INHALATION: High concentrations are irritation; SKIN: Brief contact may cause slight irritation;	TION 3 as defined allons. Clupon conta - XI, N R	- HAZA by DOT at assified as act. Toxic I Isk Phrase	RDS IDENTIFI Market Composition of the OSHA Hazard Com- listing of this product or RDS IDENTIFI and TDG for Air / Ocea Combustible by OSH to aquatic organisms, s - R10, 38, 43, 50/53 ract; may cause head	Intransport. Classif A. Can cause serio may cause long-ter	ied by DOT at nus or fatal cor m adverse eff	s Combustible for mplications if fects in the aquatic
(b) This product is not considered a hazardous chem However, certain regulatory, government, or state ag SEC7 EMERGENCY OVERVIEW Water white to pale yellow liquid. Flammable a ground transport in containers less than 120 ga swallowed. Can cause eye and skin irritation u environment. Hazard Symbols for this product POTENTIAL HEALTH EFFECTS	TION 3 as defined allons. Clupon conte - XI, N R op to the re-	- HAZA by DOT an assified as act. Toxic I lsk Phrase espiratory to d contact n	ARDS IDENTIFI MADE IDENTIFICATION MADE I	Incated mmunication Standard the product is listed of ICATION In transport. Classif A. Can cause serior may cause long-ter lache, dizziness, na rritation or dermatiti	I (29 CFR 1910 nly for informati ned by DOT at us or fatal cor im adverse eff usea, vomitin s	1200), or WHMIS on s Combustible for mplications if fects in the aquatic

PRODUCT NAME: CITRA - SOLV ® July 24, 2005 Page 2 of 4 SECTION 4 - FIRST AID MEASURES INHALATION: Remove affected person to fresh air; provide oxygen if breathing is difficult; if affected person is not breathing, administer CPR and seek emergency medical attention. SKIN: Remove contaminated clothing; wash affected area with soap and water; launder contaminated clothing before reuse; if irritation persists, seek medical attention. EYES: Check for and remove contact lenses. Flush eyes with clear running water for 15 minutes while holding eyelids open; if irritation persists, seek medical attention. INGESTION: DO NOT induce vomiting; if vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs; seek immediate medical attention. Vomiting may be induced only under the supervision of a physician. SECTION 5 - FIRE FIGHTING MEASURES GENERAL HAZARDS: Product is combustible. Products of combustion include compounds of carbon, hydrogen and oxygen, including carbon monoxide. EXTINGUISHING MEDIA Carbon dioxide, water, water fog, dry chemical, chemical foam. FIRE FIGHTING PROCEDURES Self - contained respiratory equipment; cool containers to prevent pressure buildup and possible explosion when exposed to extreme heat. UNUSUAL FIRE AND EXPLOSION HAZARDS Closed containers can explode due to buildup of pressure when exposed to extreme heat. HAZARDOUS COMBUSTION PRODUCTS Smoke, fumes or vapors, oxides of carbon. SECTION 6 - ACCIDENTAL RELEASE MEASURES STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: COMBUSTIBLE - Evacuate and ventilate area; remove all sources of sparks, ignition and open flames; confine and absorb into approved absorbent; place material into approved containers for disposal; do not wash to sewer or waterway. SECTION 7 - HANDLING AND STORAGE PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: This material is combustible. It should be stored in tightly closed containers in a cool, well ventilated area. Vapor may form explosive mixtures in air. All sources of ignition should be controlled. This material may be classified as Flammable liquids, n.o.s. UN 1993 if transported by vessel or aircraft. Refer to 49 CFR 173.120. Keep this and other chemicals out of reach of children. Avoid inhaling concentrated fumes or vapors. SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION NIOSH ACGIH HAZARDOUS COMPONENTS TWA ppm TWA mg/m3 STEL ppm STEL mg/m3 TWA ppm TWA mg/m3 STEL ppm STEL mg/m3 d-Limonene, Food grade (a) Not established Not established Orange oil, terpenes (a) Not established Not established Ethoxylated alcohol surfactant (b) Not established Not established Coconut diethanolamide (b) Not established Not established PERSONAL PROTECTION: RESPIRATORY PROTECTION: None required; however, if misting occurs, NIOSH approved respirator capable of removing particulate from air must be worn. Refer to 29 CFR 1910.134 or European Standard EN 149 for complete regulations.

PROTECTIVE GLOVES: Neoprene, butyl or nitrile rubber gloves with cuffs.

MATERIAL SAFETY DATA SHEET

EYE PROTECTION: Chemical safety goggles. Refer to 29 CFR 1910.133 or European Standard EN166. OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Safety evewash station nearby.

WORK / HYGIENIC PRACTICES: Practice safe workplace habits. Minimize body contact with this, as well as all chemicals in general.

PRODUCT NAME: CITRA - SOLV ®			Done D. ()		
July 24, 2005	UVEICAL AND C	HEMICAL PROPERTIES	Page 3 of 4		
APPEARANCE AND ODOR					
Water white to light yellow liquid, citrus odor		VAPOR PRESSURE			
pH	SPECI	2 mm Hg @ 20° C SPECIFIC GRAVITY (WATER = 1)			
Not determined	0.84				
BOILING POINT / BOILING RANGE		SOLUBILITY IN WATER			
325° F (162.8° C)		Emulsifies			
FLASH POINT	VISCO	VISCOSITY			
119° F (48.3° C) TCC		Like that of water			
FLAMMABLE LIMITS LEL: 0.7% UEL: 6.1%		VAPOR DENSITY (AIR = 1)			
LEL: 0.7% UEL: 6.1% AUTOIGNITION TEMPERATURE	>1				
Not determined	EVAPO	ORATION RATE (WATER = 1)			
		AND DEACTINE			
STABILITY UNSTABL		AND REACTIVITY			
of to the be	BLE: XXX	ITIONS TO AVOID: Extreme temper	ratures, open flames.		
INCOMPATIBILITY (MATERIALS TO AVOID): Str	ODD Oxidizers strong acid	e			
	ong oxidizers, strong acid	5.			
HAZARDOUS DECOMPOSITION OR BYPRODU	CTS: Decomposition will	not occur if handled and stored property	arly in once of a fire and i		
carbon, nyurocarbons, rumes or vapors, and smok	e may be produced.	interested a name of the stored prope	any. In case of a fire, oxide		
HAZARDOUS POLYMERIZATION MAY OCCU		ITIONS TO AVOID: None			
WILL NOT OCC	CUR: XXX				
SECTION	11 - TOXICOLOGI	CAL INFORMATION			
Hazardous Components	CAS#	LD50 of Ingredient	LC50 of Ingredient		
	EINECS #	(Specify Species and Route)	(Specify Species)		
d-Limonene, Food grade (a)	94266-47-4	> 5000 mg / kg	Not established		
	304-454-3	Oral - rat			
Drange oil, terpenes (a)	8028-48-6	Not established	Not established		
	232-433-8 Not specified	Netestablished			
Ethoxylated alcohol surfactant (b)	Not specified	Not established	Not established		
	Not specified	Not established	Not established		
Coconut diethanolamide (b)	Not specified	Not combination			
	1		a company and a second and a company of the second at the		
			and the second s		
			and a second sec		
SECTION	12 - ECOLOGIC	AL INFORMATION			
No data are available on the adverse effects of this chemical composition of this product it is assumed imited quantities. However, such treaters about the treaters are able to the second	that the mixture can be to	lent. Neither COD nor BOD data are	available. Based on the		
limited quantities. However, such treatment should	the evaluated and approv	eated in an acclimatized biological w	aste treatment plant syste		
his mixture are classified as a Marine Pollutant.		ved for each specific biological syste	m. None of the ingredient		
CEOTION	10 0100004				
		CONSIDERATIONS			
WASTE DISPOSAL METHOD: Dispose of in acco	rdance with Local, State,	and Federal Regulations. This prod	uct may produce hazardou		
vapors in a closed disposal container creating a da	anderous environment Re	efer to "40 CER Protection of Environ	mont Darte 200 Doon (
	r local state or Federal F	Invironmental Protection Agency haf	are dispersion of an		
complete waste disposal regulations. Consult you	way. According to the Eu	ropean Waste Catalogue, waste cod	les are application specific		
chemicals. Do not flush to sanitary sewer or water	cation for which the produ				
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli		T INFODIATION			
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli	14 - TRANSPOR	T INFORMATION			
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli SECTION	14 - TRANSPOR				
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli SECTION PROPER SHIPPING NAME: 1 DOT HAZARD CLASS / Pack Group: 3	14 - TRANSPOR	D.S. (d-limonene) IATA HAZARD CLASS / Pag	ck Group: 37/11		
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli SECTION PROPER SHIPPING NAME: 1 DOT HAZARD CLASS / Pack Group: 3 REFERENCE: 4	V 14 - TRANSPOR erpene hydrocarbons, n.c 7/III 9 CFR 173.150, .203, .24	2.s. (d-limonene) IATA HAZARD CLASS / Pac IMDG HAZARD	CLASS: 3		
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli	74 - TRANSPOR erpene hydrocarbons, n.c 1 III 9 CFR 173.150, .203, .24 JN 2319	2.s. (d-limonene) IATA HAZARD CLASS / Pac IMDG HAZARD RID/ADR Dangerous Goo	OCLASS: 3 ods Code: 3 (31C)		
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli	V 14 - TRANSPOR erpene hydrocarbons, n.c 1 III 9 CFR 173.150, .203, .24 JN 2319 LAMMABLE LIQUID	2.s. (d-limonene) IATA HAZARD CLASS / Pac IMDG HAZARD	OCLASS: 3 ods Code: 3 (31C)		
Complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli SECTION PROPER SHIPPING NAME: 1 DOT HAZARD CLASS / Pack Group: 3 REFERENCE: 4 UN / NA IDENTIFICATION NUMBER: U LABEL: F HAZARD SYMBOLS: F	V 14 - TRANSPOR erpene hydrocarbons, n.c 7 III 9 CFR 173.150, .203, .24 JN 2319 LAMMABLE LIQUID	D.S. (d-limonene) IATA HAZARD CLASS / Pac 2 IMDG HAZARE RID/ADR Dangerous Goo UN TDG Class / Pac	D CLASS: 3 ods Code: 3 (31C) ck Group: 3 / III		
complete waste disposal regulations. Consult you chemicals. Do not flush to sanitary sewer or water should be assigned by the user based on the appli	V 14 - TRANSPOR erpene hydrocarbons, n.c 7/III 9 CFR 173.150, .203, .24 JN 2319 LAMMABLE LIQUID	0.s. (d-limonene) IATA HAZARD CLASS / Pac 2 IMDG HAZARE RID/ADR Dangerous Goo UN TDG Class / Pac	D CLASS: 3 ods Code: 3 (31C) ck Group: 3 / III		

MATERIAL SAFETY DATA SHEET			
PRODUCT NAME: CITRA - SOLV ® July 24, 2005			Page 4 of 4
SECTIO	N 15 - REGULATOR	Y INFORMATION	
TSCA (USA - Toxic Substance Control Act) All components of this product are listed on the from listing because a Low Volume Exemption SARA TITLE III (USA - Superfund Amendments 311/312 Hazard Categories	e U.S. Toxic Substances Cont has been granted in accorda	rol Act Chomical Investory (TCCA Invest) or are exempted
Immediate health, fire hazard 313 Reportable Ingredients: None			
CERCLA (USA - Comprehensive Response Co None	mpensation and Liability Act)		
CPR (Canadian Controlled Products Regulation This product has been classified in accordance information required by the Controlled Product	with the hazard criteria of the	Controlled Products Regulations and the Mification: B3, D2B	ASDS contains all the
IDL (Canadian Ingredient Disclosure List) Components of this product identified by CAS	number and listed on the Can	adian Ingredient Disclosure List are shown	in Section 2.
DSL / NDSL (Canadian Domestic Substances L Components of this product identified by CAS Substances Notification (NSN) regulations. Or	number are listed on the DSI	or NDSI or are otherwise in compliance	th the New erwise indicated
EINECS (European Inventory of Existing Comm Components of this product identified by CAS	ercial Chemical Substances)		
WGK Water Quality Index: 1	VbK Index: A II		
RISK PHRASES: R10 Flammable. R38 Irritating to skin. R43 May cause sensitization by skin contact. R50/53 Very toxic to aquatic organisms, may	SYMBOL(S) REQUIRED FOR LABEL Harmful Environment	SAFETY PHRASES: S24 Avoid contact with skin. S37 Wear suitable gloves. S60 This material and its container must hazardous waste.	be disposed of as
cause long term adverse effects in the aquatic environment.		S61 Avoid release to the environment. R instructions / safety data sheets.	efer to special
SEC	TION 16 - OTHER II	VFORMATION	
Notes & full R-Phrase text	R43 May cause sensitizati	s, respiratory system and skin. Ion by skin contact. Iic organisms, may cause long term adverse	effects in the
HMIS HAZARD RATINGS	HEALTH FLAMMABILITY PHYSICAL HAZARD	 2 * = Chronic Health Hazard 2 0 = INSIGNIFICANT 0 1 = SLIGHT 	2 = MODERATE 3 = HIGH 4 = EXTREME
PERSON	NAL PROTECTIVE EQUIPMENT	B Safety Glasses, Gloves	
REVISION SUMMARY: This MSDS has been revised in the following sections:	Complete	format revision	
MSDS Prepared by:	Chem-Tel, Inc. 1305 N. Florida Ave. Tampa, Florida USA 33602		(813) 248-0573
he information contained herein is believed to be acc nanufacturer of the product and manufacturers of the c pplicable and suited to the circumstances of use. Ven easonable safety procedures are not adhered to as stipul is material even if reasonable safety procedures are escribed in Section 1.	dor assumes no responsibility for	e so. Data and calculations are based on infor s are advised to confirm in advance of need th injury to vendee or third persons proximately of	mation furnished by th at information is current aused by the material